



THE SHACKLE BOLTS ARE KNURLED AND SHOULD BE PRESSED INTO ONE OF THE SHACKLE PLATES BEFORE ASSEMBLY. TORQUE TO 50 FT/LBS.

UNITS WITH GREASABLE BOLTS ARE INSTALLED WITH BOLT HEADS TO INSIDE SO TIRES DO NOT HAVE TO BE REMOVED WHEN GREASING.

## EQ 3 & 4 TANDEM TYPICAL INSTALLATION